



















# **Datasheet**

# Ortustech

COM22H2P16ULC

OR-20-008

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Specifications for

# **Blanview TFT-LCD Monitor**

Version 3.0

#### MODEL COM22H2P16ULC

(Please be sure to check the specifications latest version.)

	Customer's Approval	
	Signature:	
	Name:	
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		ORTUS TECHNOLOGY CO., LTD.
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# SPECIFICATIONS № 13TLM054

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		11	correction Order of the terminal
		25	correction LCD7000→LCD7200
		26	correction LCD7000→LCD7200, -10°C→-20°C
		29	add Surface discharge test
		34	correction Storage Condition for Shipping Cartons
		35	add Warranty
		36	correction LCD7000→LCD7200, 220mm→290mm
		37	correction LCD7000→LCD7200
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17.3 Precautions for Operation 33 17.4 Storage Condition for Shipping Cartons 34 17.5 Precautions for Peeling off the Protective film 35 17.6 Warranty 35		g ,		
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17.6 Warranty 35		• • • • • • • • • • • • • • • • • • • •	••••••	
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	ДΙ	PPENDIX	• • • • • • • • •	36

#### 1. Application



/B\ This Specification is applicable to 56.4mm (2.2 inch) Blanview TFT-LCD monitor for non-military use.

- ORTUS TECHNOLOGY makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and ORTUS TECHNOLOGY shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains ORTUS TECHNOLOGY's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of ORTUS TECHNOLOGY'S confidential information and copy right.
- (a) If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult ORTUS TECHNOLOGY on such use in advance.
- This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- O It must be noted as an mechaniacl design manner, especial attention in housing design to prevent arcuation/flexureor caused by stress to the LCD module shall be considered.
- ORTUS TECHNOLOGY assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- ORTUS TECHNOLOGY is not responsible for any nonconformities and defects that are not specified in this specifications.
- © If any issue arises as to information provided in this Specification or any other information, ORTUS TECHNOLOGY and Purchaser shall discuss them in good faith and seek solution.
- © ORTUS TECHNOLOGY assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.
- This Product is compatible for RoHS directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series (PBB series)	1000
Polybrominated biphenyl ether series (PBDE series)	1000

#### SPECIFICATIONS № 13TLM054

## 2. Outline Specifications

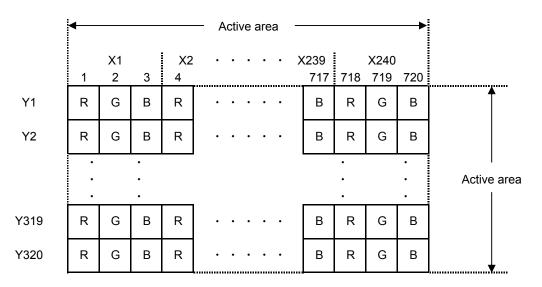
#### 2.1 Features of the Product

- 2.2 inch diagonal display, 240 x RGB [H] x 320 [V] dots.
- 6-bit / 262,144 colors.
- Single power supply (2.8V)
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- High bright white LED back-light.

	Ind	oor	Outo	door
	Readability	Power Efficiency (Battery Life)	Readability	Power Efficiency (Battery Life)
Transmissive	Good	Good	Fair	Poor
Transflective	Fair	Poor	Good	Good
Blanview	Good	Good	Good	Good

#### 2.2 Display Method

Items	Specifications	Remarks
Display type 262,144 colors.		Color filter
	Blanview, Normally black.	NTSC ratio : 35%
Product description	LCD monitor with internal CPU interface circuit	
Driving method	a-Si TFT Active matrix.	
	Line-scanning, Non-interlace.	
Dot arrangement	RGB stripe arrangement.	Refer to "Dot arrangement"
Signal input method	System interface with 18 bit bus width	
Backlight	High brightness LED, side light	

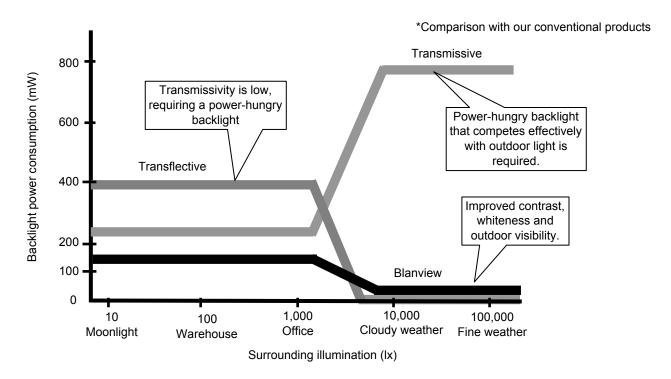


Dot arrangement (FPC cable placed left side)

SPECIFICATIONS № 13TLM054

#### <Features of Blanview>

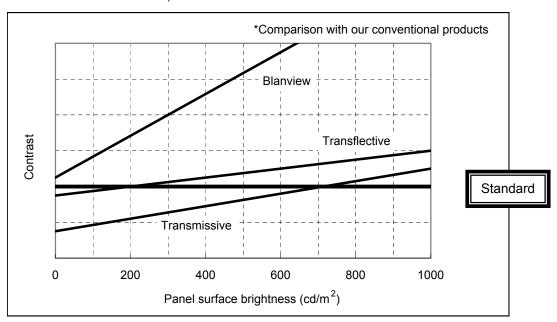
- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA)



- Contrast characteristics under 100,000lx. (same condition as direct sunlight.)

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor readability in three different types of TFT-LCD.

Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor readability above our Standard line. (ORTUS TECHNOLOGY criteria)

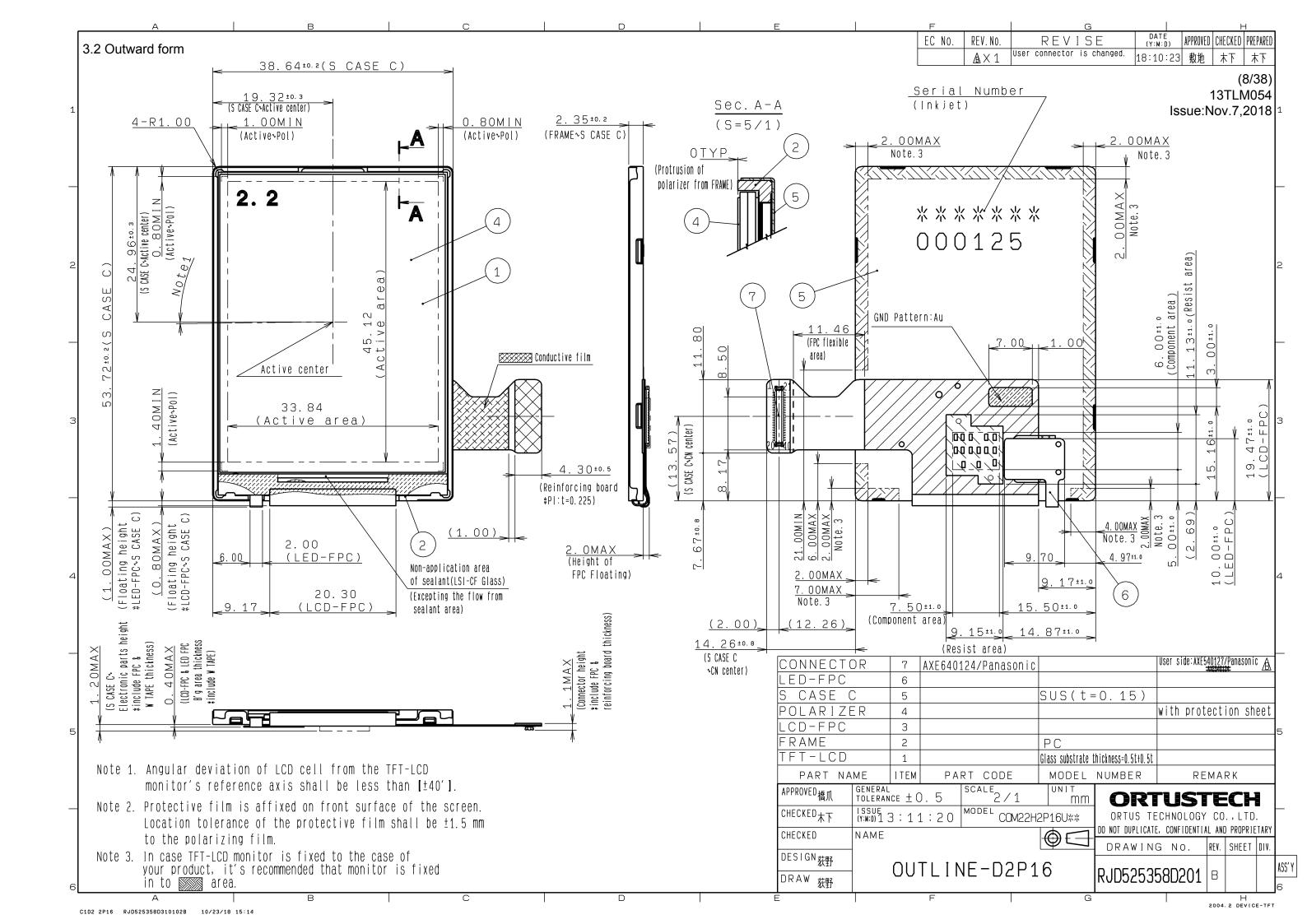


# SPECIFICATIONS № 13TLM054

# 3. Dimensions and Shape

# 3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	38.64[H] × 53.72[V] ×2.35[D]	mm	Exclude FPC cable and
			parts on FPC.
Active area	33.84[H] × 45.12[V]	mm	Diagonal: 2.22inch
Number of dots	240 × RGB [H] × 320[V]	dot	
Dot pitch	47[H] × 141[V]	um	
Surface hardness of the polarizer	3	Н	Load:2.0N
Weight	11	g	Include FPC cable



SPECI	FICAT	IONS N	lo 13TI	MOSA

# 3.3 Serial № print (S-print)

#### 1) Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

\* Contents of Display

*	*	****	*****
_	_		
а	b	С	d

	Contents of display				
а	The least significant	digit of manufacture ye	ar		
b	Manufacture month	Jan-A	May-E	Sep-I	
		Feb-B	Jun-F	Oct-J	
		Mar-C	Jul-G	Nov-K	
		Apr-D	Aug-H	Dec-L	
С	Model code	22CGC (Made in Japa 22CHC (Made in Mala	•		
d	Serial number	<u> </u>			

- \* Example of indication of Serial № print (S-print)
- ·Made in Japan

4J22CGC000125

means "manufactured in October 2014, 2.2" CG type, C specifications, serial number 000125"

· Made in Malaysia

4J22CHC000125

means "manufactured in October 2014, 2.2" CH type, C specifications, serial number 000125"

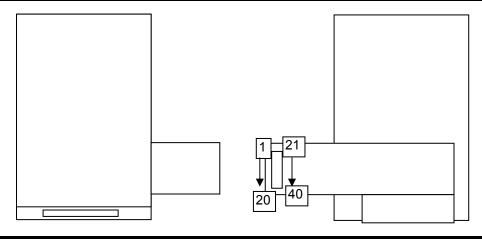
- 2) Location of Serial № print (S-print) Refer to 3.2 "Outward Form".
- 3)Others

Please note that it is likely to disappear with an organic solvent about the Serial print.

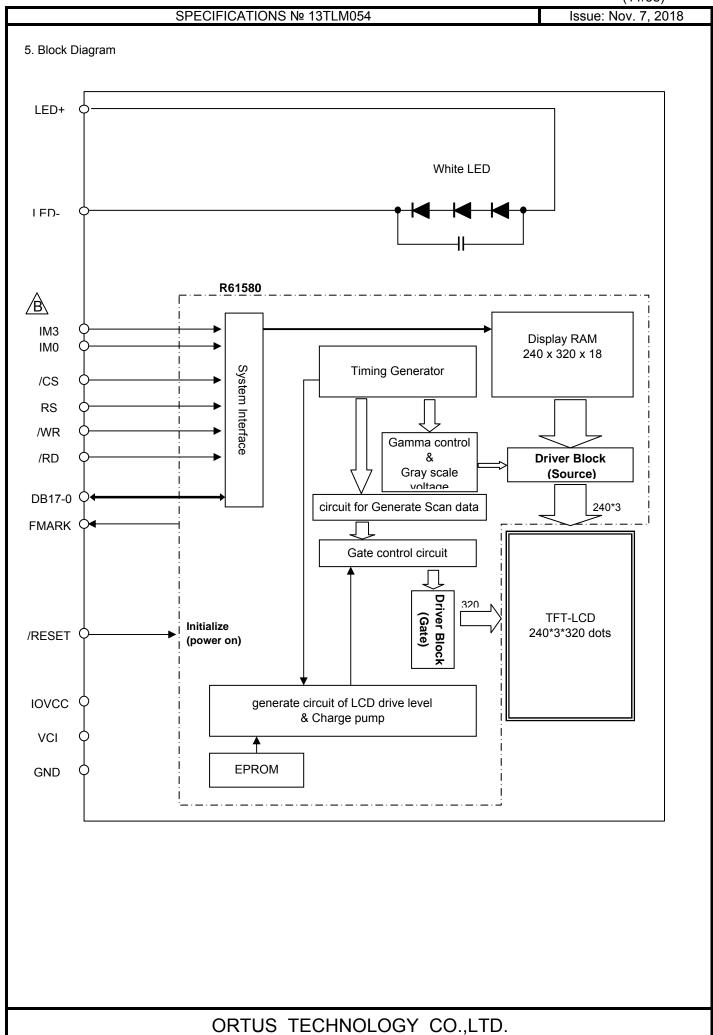
# SPECIFICATIONS № 13TLM054

# 4. Pin Assignment

No.	Symbol	Details	Remark	IO
1	FMARK	Frame Synchronizing Signal Output for LCD		0
2	LED+	LED anode		Р
3	LED-	LED cathode		Р
4	VCI	Power Supply for logic regulater		Р
5	GND	Ground		Р
6	NC	Non connection		-
7	IMO	Interface select signal		I
8	/CS	Chip select signal	L: Selected , H: Not selected	I
9	/WR	Write Signal		I
10	GND	Ground		Р
11	DB1	Data Input & Output		Ю
12	DB3	Data Input & Output		Ю
13	DB5	Data Input & Output		Ю
14	DB6	Data Input & Output		Ю
15	DB8	Data Input & Output		Ю
16	DB10	Data Input & Output		Ю
17	GND	Ground		Р
18	DB13	Data Input & Output		Ю
19	DB15	Data Input & Output		Ю
20	DB17	Data Input & Output		Ю
21	GND	Ground		Р
22	LED+	LED anode		Р
23	LED-	LED cathode		Р
24	IOVCC	Power Supply for interface Circuit		Р
25	NC	Non connection		_
26	IM3	Interface select signal		I
27	/RESET	Reset signal	L:Initialize	I
28	RS	Select the register	L: Index/status registers , H: Data	I
29	/RD	Read Signal		I
30	DB0	Data Input & Output		IO
31	DB2	Data Input & Output		IO
32	DB4	Data Input & Output		Ю
33	GND	Ground		Р
34	DB7	Data Input & Output		Ю
35	DB9	Data Input & Output		IO
36	DB11	Data Input & Output		IO
37	DB12	Data Input & Output		IO
38	DB14	Data Input & Output		IO
39	DB16	Data Input & Output		IO
40	GND	Ground		Р



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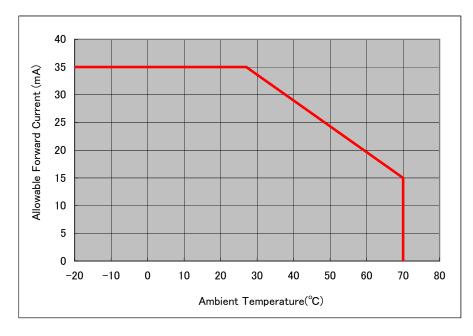
SPECIFICATIONS № 13TLM054 Issue: Nov. 7, 2018

# 6. Absolute Maximum Rating

GND=0V

Item	Symbol	Condition	Rat	ting	Unit	Applicable terminal
item	Суппоот	Condition	MIN	MAX	Offic	Applicable terrifical
Supply voltage	VCI		-0.3	3.3	>	VCI
Logic interface voltage	IOVCC	Ta = 25 °C	-0.3	4.6	٧	IOVCC
Input voltage for logic	VI		-0.3	VCCIO+0.3	٧	/CS, RS, /WR, /RD, /RESET , DB17-0
LED Forward current	IL	Ta = 25 °C	1	35	mA	LED+ - LED-
LLD I GIWAIU current	ıL	Ta = 70 °C	-	15	mA	LLD - LLD-
Storage temperature range	Tstg		-30	80	°C	
Storage humidity range	Hstg	Non condensing i moisture at or les				

Note: Do not exceed Allowable Forward Current shown on the chart below.



# 7. Recommended Operating Conditions

GND=0V

Item	Symbol	Condition	MIN	Rating TYP	MAX	Unit	Applicable terminal
Supply voltage	VCI		2.7	2.8	2.9	V	VCI
Logic interface voltage	IOVCC	Ta=-20∼70°C	1.7	2.8	2.9	٧	IOVCC
Input voltage for logic	VI		0	_	IOVCC	V	/CS, RS, /WR, /RD, /RESET , DB17-0
LED Forward current	IL	Ta=-20~70°C	-	6.0	20.0	mA	LED+ - LED-
LED Forward voltage	VL	Ta=25°C IL=6.0mA		8.2		٧	LED+ - LED-
Operational temperature range	Тор	Note1	-20	25	70	°C	Panel surface temperature
Operating humidity	Нор	Ta≦30°C	20	_	80	%	
range	ПОР	Ta>30°C	Non condensing in an environmenta moisture at or less than 30 °C 80%R				

Note1: This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item 13."CHARACTERISTICS".

#### 8. Characteristics

#### 8.1 DC Characteristics

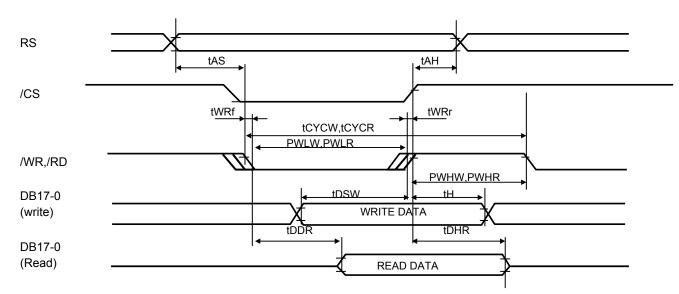
(Unless otherwise noted, Ta=25 °C,VCI=IOVCC=2.8V)

Item	Symbol	Condition		Rating		Unit	Applicable terminal	
Itom	Cymbol	Condition	MIN	TYP	MAX	Offic	Applicable terrillia	
Input Signal	VIH 1	IOVCC=1.7-2.9V	0.8×IOVCC	1	IOVCC	>	/CS, RS, /WR, /RD	
Voltage 1	VIL 1	10000-1.7-2.90	0	-	0.2×IOVCC	>	, DB17-0	
Input Signal	Signal VIH 2 IOVCC=1.7-2.9V		0.9×IOVCC		IOVCC	٧	/RESET	
Voltage 2	VIL 2	10000-1.7-2.90	0		0.1×IOVCC	٧	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Output Signal	VOH	IOH = -0.1 mA	0.8×IOVCC	1	IOVCC	>	DB17-0,FMARK	
Voltage	*		-	0.2×IOVCC	>	DB17-0,1 WARK		
Operating Current	ICI	Color bar display		9.0	18.0	mA	VCI + IOVCC	
Stand-by Current	ICIS	Other input with constant voltage		-	2.0	uA	VCI + IOVCC	

## SPECIFICATIONS № 13TLM054

## 8.2 AC Characteristics

# 8.2.1 System I/F timing Characteristics



Note: PWLW and PWLR are determined by the overlap period of low /CS and low /WR or low /CS and low /RD.

VCI=2.7~2.9[V]、IOVCC=1.7~2.9[V]、Ta=-20~70°C

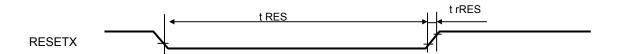
Iter	n	Symbol	Condition		ting	Unit
itei	-	Gyllibol	Condition	MIN	MAX	Offic
Bus cycle time	Write	tCYCW		75	-	ns
Bus cycle time	Read	tCYCR		450	-	ns
/WR Low pulse width	Write	PWLW		40	-	ns
/WR High pulse width	Write	PWHW		25	-	ns
/RD Low pulse width	Read	PWLR		170	-	ns
/RD High pulse width	Read	PWHR		250	-	ns
Write / Read ri	ise / fall time	tWRr, tWRf		-	25	ns
Setup time	RS to /CS,/WR	tAS		0		ns
Octup time	RS to /CS,/RD	iAO		10		ns
Address h	old time	tAH		2		ns
Write data s	etup time	tDSW		25		ns
Write data hold time		tH		10		ns
Read data delay time		tDDR		-	150	ns
Read data	hold time	tDHR		5	-	ns

# ORTUS TECHNOLOGY CO.,LTD.

# SPECIFICATIONS № 13TLM054

Issue: Nov. 7, 2018

# 8.2.2 RESET Timing



VCI=2.7~2.9[V]、IOVCC=1.7~2.9[V]、Ta=-20~70°C

Item	Symbol	Condition		Unit		
item	Syllibol	Condition	MIN	TYP	MAX	Offic
Reset low pulse width	t RES		1	_	_	ms
Reset rise time	t rRES		_	_	10	us

ORTUS TECHNOLOGY CO.,LTD.

Lo

262,144 colors

Lo

Lo

Lo

Lo

3-transfer mode: TRIREG =1, DFM =1

R5

G5

B5

R4

G4

В4

R3

G3

ВЗ

1st

2nd

3rd

data

R2

G2

B2

R1

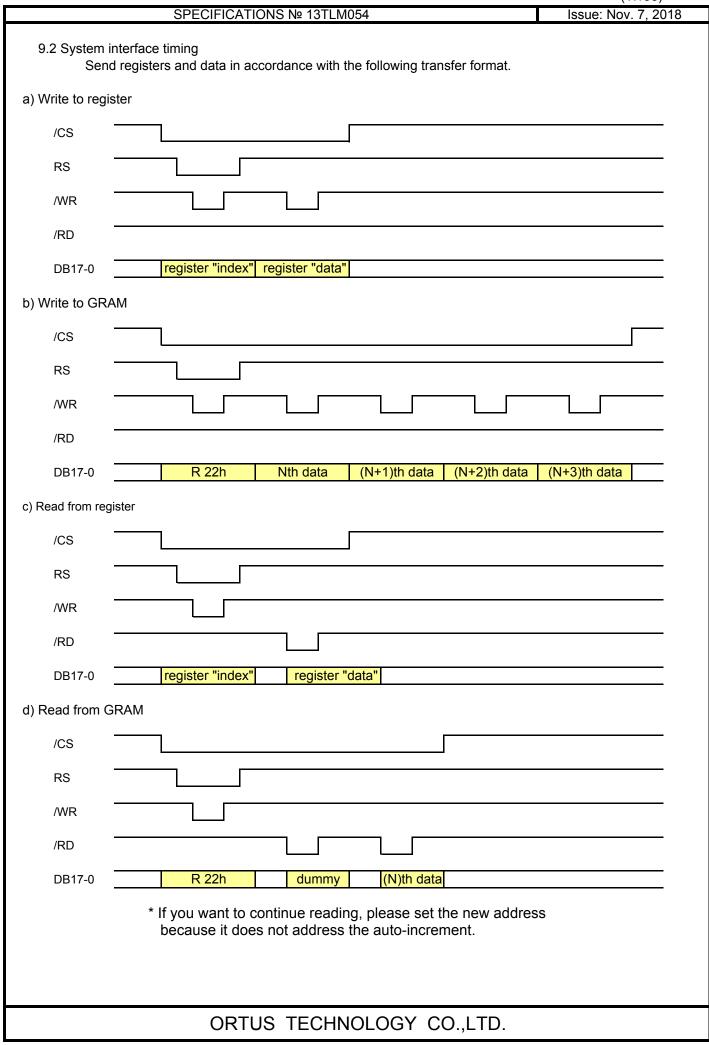
G1

**B**1

R0

G0

B0



SPECIFICATIONS № 13TLM054

10. Register List

- ID	Danistana Nama	IID4E	ID44	ID42	ID42	ID44	ID40	IDO	IDO	ID7	IDG	ID <i>E</i>	ID4	ID2	IDO	ID4	IDO
IR	Registers Name Index Register (RS=0)	IB15	IB14 *	*	IB12 *	*	IB10 *	IB9	IB8	IB7	IB6	IB5 IR5	IB4 IR4	IB3	IB2	IB1	IB0
	ilidex Register (RS=0)									IIX/	INO	IINO	11/4	INS	IINZ	IIXI	IINU
R00h	Driver Code Read							F	Read o	out onl	v						
110011	Initial 1580h	0	0	0	1	0	1	0	1	1 1	0	0	0	0	0	0	0
	recommend	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
R01h	Driver Output Control 1	0	0	0	0	0	SM	0	SS	0	0	0	0	0	0	0	0
	Initial 0000h recommend 0500h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R02h	LCD Driving Control	0	0	0	0	0	0	BC0	0	0	0	0	0	0	0	0	NW0
	Initial 0000h recommend 0200h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R03h	Entry Mode	TRI	DFM	0	BGR	0	0	0	0	ORG	0		[1:0]	AM	0	0	0
	Initial 0030h	REG 0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0
R07h	recommend 1030h	0	0	0	PTD	0	0	0	0 BAS	0	0	0	0	0 COL	0	0	0
RU/II	Display Control 1	0	0	0	E 0	0	0	0	EE 0	0	0	0	0	0	0	0	0
	recommend 0100h	Ö	0	0	0	0	0	0	1	0	0	0	Ö	Ö	0	0	0
R08h	Display Control 2				FP[	7:0]							BP	[7:0]			
	Initial 0808h recommend 0503h	0	0	0	0	1	0	0	0 1	0	0	0	0	1	0	0	0
R09h	Display Control 3	0	0	0	0	0	Р	TS[2:0	0]	0	0	PTG	0		ISC	[3:0]	
	Initial 0001h recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R0Ah	Display Control 4	0	0	0	0	0	0	0	0	0	0	0	0	FMA		-M[2:0	21
ROAII	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	RKO 0	0	0	0
	recommend 0008h	Ö	0	0	0	Ö	Ö	0	Ö	Ö	Ö	Ö	Ö	1	Ö	Ö	0
R0Ch	RGB I/F Control 1	0		NC[2:		0	0	0	RM	0	0		[1:0]	0	0		1[1:0]
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R0Dh	FMARK Position	0	0	0	0	0	0	0	0				FMF	[8:0]			
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R0Eh	VCOML voltage	0	0	0	0	0	0	0	0	0	0		1[1:0]	0	0	0	0
	Control Initial 0030h	0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0
DOEL	recommend 0030h	0	0	0	0	0	0	0	0	0	0	1	VSP	0 HSP	0	0	0
R0Fh	RGB I/F Control 2	0	0	0	0	0	0	0	0	0	0	0	<u>L</u>	<u>L</u>	0	EPL 0	DPL 0
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R10h	Power Control 1	0	0	0	0	0	E	3T[2:0	]	0	0	AP[	[1:0]	0	DST B	0	0
	Initial 0530h recommend 0310h	0	0	0	0	0	0	0	1	0	0	0	1	0	0	0	0
R11h	Power Control 2	0	0	0	0	0	D	C1[2:0	0]	0	D	C0[2:	0]	0	\	/C[2:0	)]
	Initial 0237h recommend 0231h	0	0	0	0	0	0	1	0	0	0	1	1	0	1 0	1	1
R12h	Power Control 3	0	0	0	VRH	0	0	0	VCM	1	0	PSO	PON			<u> </u>  [4:1]	
	Initial 018Fh	0	0	0	0	0	0	0	<u>R</u> 1	1	0	N 0	0	1	1	1	1
DAG	recommend 018Ch	0	0	0	0	0	0	0	1	1	0	0	0	1	1	0	0
R13h	Power Control 4 Initial 0000h	0	0	0	0	0	'DV[4:	0]	0	0	0	0	0	0	0	0	0
	recommend 1400h	0	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0

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IB15 | IB14 | IB13 | IB12 | IB11 | IB10 | IB9 IB8 IB7 | IB6 | IB5 | IB4 | IB3 | IB2 | IB1 | IB0 Registers Name **IR** Horizontal RAM R20h 0 0 0 0 0 0 0 AD[7:0] Address Set 0000h Initial O 0 0 0 0 0 0 0 recommend 0000h Vertical RAM 0 0 0 0 0 0 0 AD[16:8] R21h Address Set Initia 0000h 0 0 0 0 0 0 0 0 0 0000h 0 0 0 recommend 0 R22h Write/Read Data RAM write/read data Initia recommend VCOMH voltage R29h 0 0 0 0 0 0 0 0 0 VCM1[6:0] Control 00FFh Initial 0 0 0 0 0 0 0 0 0065h recommend 0 n 0 PR0P01[4:0] 0 n 0 PR0P00[4:0] R30h Gamma Control 1 0000h recommend 0500h R31h Gamma Control 2 PR0P04[3:0] PR0P03[3:0] 0 0 0 PR0P02[4:0] Initia 0000h 3711h recommend 0 PR0P06[4:0] 0 0 PR0P05[3:0] Gamma Control 3 n n n 0 n R32h Initia 0000h 0 0 0 0 0 recommend 0605h 0 0 0 0 0 0 0 0 0 0 R33h Gamma Control 4 0 0 0 PR0P08[4:0] 0 0 0 PR0P07[4:0] 0000h recommend 120Dh 0 0 0 0 PIR0P3 PIR0P2 PIR0P1 PIR0P0 0 0 0 0 0 0 0 0 Gamma Control 5 R34h [1:0] [1:0] 0000h Initial O U O U U U U 0 U U 0 0 0 0 0 0 recommend 1202h 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 PR0N01[4:0] 0 0 PR0N00[4:0] R35h Gamma Control 6 0000h recommend 0D0Ah 0 0 0 0 0 0 0 0 R36h Gamma Control 7 PR0N04[3:0] PR0N03[3:0] 0 0 0 PR0N02[4:0] Initial 0000h O 0 O 0 O O O 0 0 n n recommend 3506h 0 0 0 0 0 0 0 0 R37h Gamma Control 8 0 0 0 PR0N06[4:0] 0 0 0 PR0N05[3:0] 0000h recommend 1107h 0 0 0 0 0 Gamma Control 9 0 0 0 PR0N08[4:0] 0 0 PR0N07[4:0] R38h Initia 0000h O 0 0 0 0 O 0 0005h 0 n O recommend 0 0 0 0 0 0 0 0 0 0 PIR0N3 PIR0N2 PIR0N1 PIR0N0 0 0 0 0 0 0 R39h Gamma Control 10 0 0 [1:0] [1:0] [1:0] [1:0] Initial 0000h 0 0 0 0 0 0 0212h 0 0 0 0 0 0 0 recommend Window Horizontal 0 0 0 0 0 0 0 0 R50h HSA[7:0] **RAM Start Address** Initial 0000h recommend 0 0 0 0 0 0 0 0000h Window Horizontal 0 0 0 0 0 0 n 0 HEA[7:0] R51h RAM End Address Initial 00EFh 0 0 0 0 0 0 0 0 recommend 00EFh Window Vertical R52h 0 0 0 0 0 0 0 VSA[8:0] **RAM Start Address** Initial 0000h n n O 0000h 0 0 0 0 0 recommend Window Vertical 0 0 0 0 0 0 0 VEA[8:0] R53h RAM End Address 0 0 Initial 013Fh 0 0 0 0 recommend 013Fh 0

IR	Pogiatora Nama	IR15	IR14	IB13	IR12	IR11	IR10	IB9	IB8	IB7	IB6	IB5	IB4	IB3	IB2	IB1	IB0
R60h	Registers Name  Driver Output	GS	0	1013	1012			109	100		0	100	104			101	100
Rouli	Control 2 Initial 2700h	0	0	1	0	NL[	5:0]	1 1	1	0	0	0	0	0	N[5:0]	0	0
	recommend A700h	1	0	1	0	0	1	1	1	0	0	0	0	0	0	0	0
R61A	Base Image Display Control	0	0	0	0	0	0	0	0	0	0	0	0	0	NDL	VLE	REV
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R6Ah	Vertical Scroll Control	0	0	0	0	0	0	0		J	J		VL[8:0				
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Dool	recommend 0000h Partial Image	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R80h	Display Position Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	TDP[8	:0]   0	0	0	0
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R81h	Partial Image Area (Start Line)	0	0	0	0	0	0	0				P	TSA[8	:0]			
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R82h	Partial Image Area	0	0	0	0	0	0	0		<u> </u>	<u> </u>		TEA[8				
	(End Line) Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Dook	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 	0	0
R90h	Panel I/F Control 1	0	0	0	0	0	0	0	[1:0]	0	0	0	1	R	TNI[4:	0	1
	recommend 001Dh	0	0	0	0	0	0	0	0	0	0	0	1	1	1	0	1
R91h	Panel I/F Control 1-1	0	0	0	0	0	0	0	0	0	0	0	0		SPCV	VI[3:0]	l
	Initial 0001h recommend 0003h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R92h	Panel I/F Control 2	0	0	0	0	0	N	OWI[2	:0]	0	0	0	0	0	0	0	0
	Initial 0100h	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
R93h	Panel I/F Control 3	0	0	0	0	0	VF	QWI[2		0	0	0	0	0		CPI[2	
110011	Initial 0101h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
	recommend 0201h	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	1
R94h	Panel I/F Control 4 Initial 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	DTI[2:	:0]
	Initial 0001h recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R95h	Panel I/F Control 5	0	0	0	0	0	0	DIVE	[1:0]	0	0			RTN	E[4:0]		
	Initial 001Fh recommend 001Fh	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
R96h	Panel I/F Control 5-1	0	0	0	0	0	0	0	0	0	0	0	0		SPCW	/E[3:0	]
	Initial 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R97h	recommend 0001h Panel I/F Control 6	0	0	0	0	0	0	0 DWE[2	0	0	0	0	0	0	0	0	0
K9/II	Initial 0100h	0	0	0	0	0	0	0	0]	0	0	0	0	0	0	0	0
	recommend 0100h	Ö	0	Ö	Ŏ	0	0	0	1	Ö	Ö	Ö	Ö	Ö	0	0	0
R98h	Panel I/F Control 7	0	0	0	0	0		QWE[	2:0]	0	0	0	0	0		CPE[2	2:0]
	Initial 0101h recommend 0101h	0	0	0	0	0	0	0	1	0	0	00	0	0	0	0	1
R99h	Panel I/F Control 8	0	0	0	0	0	0	0	0	0	0	0	0	0	SI	DTE[2	:0]
	Initial 0001h recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R9Ch	Panel I/F Control 9	0	0	0	0	0	0	0	0	0		DIVH[		0		DIVL[	
0011	Initial 0043h	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	1
	recommend 0043h	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	1 CAL
RA4h	NVM Calibration	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	В
	Initial 0000h recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

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# 11. Sequence

11.1 Power ON Sequence

(1/2)

No.		Function	Register	recommend	Remarks
1	Power ON	VCI,IOVCC ON			
2		/RESET=0			
3	Wait	1msec or more			
4		/RESET=1			
5	Wait	2msec or more			
6	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
	·	RS=0	-	0000 h	
		RS=0	-	0000 h	
7		NVM Calibration	RA4h	0001 h	
8	Wait	0.2msec or more			
9	Instruction	Driver Output Control 2	R60h	A700 h	
	user settting	Display Control 2	R08h	0503 h	
	-	Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	
		Panel I/F Control 1	R90h	001D h	
		Power Control 1	R10h	0310 h	
		Power Control 2	R11h	0231 h	
		Power Control 3	R13h	1400 h	
		Power Control 4	R12h	01BC h	
10	Wait	wait 100 msec or more			
11	Other mode setting	Driver Output Control 1	R01h	0500 h	
	_	LCD Driving Control	R02h	0200 h	
		Entry Mode	R03h	1030 h	
		Display Control 3	R09h	0001 h	
		Display Control 4	R0Ah	0008 h	
		RGB I/F Control 1	R0Ch	0000 h	
		FMARK Position	R0Dh	0000 h	
		VCOML voltage Control	R0Eh	0030 h	
		RGB I/F Control 2	R0Fh	0000 h	
	ľ	Window Horizontal RAM Start Address	R50h	0000 h	
	ľ	Window Horizontal RAM End Address	R51h	00EF h	
		Window Vertical RAM Start Address	R52h	0000 h	
		Window Vertical RAM End Address	R53h	013F h	
	ľ	Base Image Display Control	R61h	0000 h	
		Vertical Scroll Control	R6Ah	0000 h	
12	Partical Display	Partial Image Display Position	R80h	0000 h	
	Control	Partial Image RAM Start Line Address	R81h	0000 h	
		Partial Image RAM End Line Address	R82h	0000 h	

					( 2/2 )
No.		Function	Register	recommend	Remarks
13	Panel interface	Panel interface control 1-1	R91h	0003 h	
	Control	Panel interface control 2	R92h	0100 h	
		Panel interface control 3	R93h	0201 h	
		Panel interface control 4	R94h	0001 h	
		Back Light Control	RC0h	0000 h	
14	Test Register	Test Register	RF3h	0020 h	
15	Address Setting	Horizontal RAM Address Set	R20h	0000 h	
		Vertical RAM Address Set	R21h	0000 h	
	Data transfer	GRAM Data Write	R22h	**** h	
16	Display ON	Display Control 1	R07h	0100 h	
17	Wait	wait 34 msec(2 frame) or more			
18	Bacl	k-Light ON			

# 11.2 Power OFF Sequence

No.		Function	Register	recommend	Remarks
1	Power OFF	Display Control 1	R07h	0000 h	BASEE=0
2	Power Control	Power Control 3	R12h	018C h	PSON=0, PON=0
3	Wait	wait 120 msec or more			
4		VCI,IOVCC OFF			

## 11.3 Deep-Standby Sequence

No.		Function	Register	recommend	Remarks
1	Display OFF	Display Control 1	R07h	0000 h	BASEE=0
2	Power Control	Power Control 3	R12h	018C h	PSON=0, PON=0
3	Wait	wait 1 frame or more			
4	Power Control	Power Control 1	R10h	0634 h	

# 11.4 Deep-Standby Release Sequence

No.		Function	Register	recommend	Remarks
1	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
2	Wait	wait 1 msec or more			
3	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
3	Wait	wait 1 msec or more			
4	Power ON Sequence	Power ON Sequence No.7			

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# 11.5 Refresh Sequence

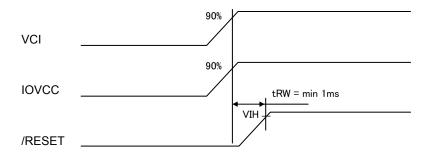
To prevent false operation by static electricity and such, please refresh register setting as follows regularly.

No.		Function	Register	recommend	Remarks
1	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
		RS=0	-	0000 h	
		RS=0	-	0000 h	
2		NVM Calibration	RA4h	0001 h	
3	Wait	0.2msec or more			
4	Instruction	Driver Output Control 2	R60h	A700 h	
	user settting	Display Control 2	R08h	0503 h	
		Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	
		Panel I/F Control 1	R90h	001D h	
		Power Control 1	R10h	0310 h	
		Power Control 2	R11h	0231 h	
		Power Control 3	R13h	1400 h	
		Power Control 4	R12h	01BC h	
5	Wait	wait 100 msec or more			
		Driver Output Control 1	R01h	0500 h	
		LCD Driving Control	R02h	0200 h	
		Entry Mode	R03h	1030 h	
		Display Control 3	R09h	0001 h	
		Display Control 4	R0Ah	0008 h	
		RGB I/F Control 1	R0Ch	0000 h	
		FMARK Position	R0Dh	0000 h	
		VCOML voltage Control	R0Eh	0030 h	
		RGB I/F Control 2	R0Fh	0000 h	
		Window Horizontal RAM Start Address	R50h	0000 h	
		Window Horizontal RAM End Address	R51h	00EF h	
		Window Vertical RAM Start Address	R52h	0000 h	
		Window Vertical RAM End Address	R53h	013F h	
		Base Image Display Control	R61h	0000 h	
		Vertical Scroll Control	R6Ah	0000 h	
6	Partical Display	Partial Image Display Position	R80h	0000 h	
	Control	Partial Image RAM Start Line Address	R81h	0000 h	
		Partial Image RAM End Line Address	R82h	0000 h	
7	Panel interface	Panel interface control 1-1	R91h	0003 h	
	Control	Panel interface control 2	R92h	0100 h	
		Panel interface control 3	R93h	0201 h	
		Panel interface control 4	R94h	0001 h	
		Back Light Control	RC0h	0000 h	
8	Test Register	Test Register	RF3h	0020 h	
9	Address Setting	Horizontal RAM Address Set	R20h	0000 h	
	<b>J</b>	Vertical RAM Address Set	R21h	0000 h	
	Data transfer	GRAM Data Write	R22h	**** h	
10	Display ON	Display Control 1	R07h	0100 h	
	>F7	1		1	

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#### 11.6 Power Supply ON Sequence

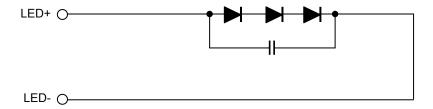
We recommend that you supplied at the same time VCI and IOVCC. However, there is no problem even if the supply IOVCC later than VCI. Please release the reset from at least 1ms after each power supply.



#### 11.7 Power Supply OFF Sequence

We recommend that you removed at the same time VCI and IOVCC. However, there is no problem even if IOVCC OFF faster than VCI.

#### 12. About LED Driving Circuit



## SPECIFICATIONS № 13TLM054

#### 13. Characteristics



B 13.1 Optical Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS),

EZcontrast160D (ELDIM)

Driving condition: VCI=IOVCC=2.8V

Optimized VCOMDC

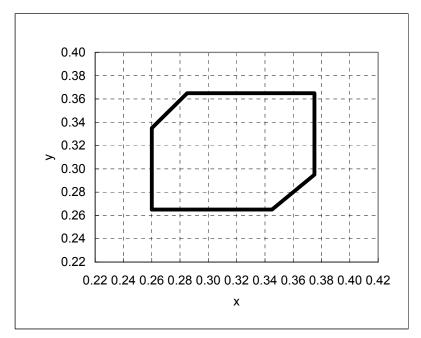
Backlight: IL=6.0mA Measured temperature: Ta=25° C

	Item	Symbol	Condition	MIN	TYP	MAX	Unit	Note No.	Remark
Response time	Rise time	TON	[Data]= 00h→3Fh	_	_	60	ms	1	*
Respon time	Fall time	TOFF	[Data]= 3Fh→00h	_		40	ms		
Contrast ratio	Backlight ON	CR	[Data]= 3Fh / 00h	_	800	ı		2	
Con	Backlight OFF			_	4.0	1			
D	Left	θL	[Data]=	_	80	1	deg	3	*
Viewing angle	Right	θR	3Fh / 00h	_	80		deg		
/je	Up	φU	CR≧10	_	80	_	deg		
	Down	φD		_	80		deg		
\/\/hite	e Chromaticity	Х	[Data]=3Fh	White chromaticity range				4	
VVIIIC	ornomaticity	у							
	Burn-in			should I	oticeable be observindow pa	ed after	2 hours	5	
Cent	er brightness		[Data]=3Fh	280	400	-	cd/m <sup>2</sup>	6	
Brigh	tness distribution	on	[Data]=3Fh	70	_	_	%	7	

<sup>\*</sup> Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".

<sup>\*</sup> Measured in the form of LCD module.

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[White Chromaticity Range]

Х	У
0.260	0.265
0.345	0.265
0.375	0.295
0.375	0.365
0.285	0.365
0.260	0.335

White Chromaticity Range



# 13.2 Temperature Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS)

VCI=IOVCC=2.8V Driving condition:

Optimized VCOMDC

Backlight: IL=6.0mA

	Item		Specif	ication	Remark
'	tem		Ta=-20° C	Ta=70° C	Remark
Contrast ratio		CR	200 or more	200 or more	Backlight ON
Response time	Rise time	TON	300 msec or less	50 msec or less	*
Response time	Fall time	TOFF	200 msec or less	30 msec or less	*
Display Quality				lisplay defect or uld be observed.	Use the criteria for judgment specified in the section 14.

<sup>\*</sup> Measured in the form of LCD module.

#### 13.3 Service Life of Backlight

#### < Definition >

When the center luminance drops to 50% of the initial value,

the back light is considered to have reached the end of its effective service life.

Backlight: IL=6.0mA

	Average life	Ambient temperature
Continuously lit	10000hr	25±5°C

Average life means the period which the survival rate falls under 50%.

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## 14. Criteria of Judgment

## 14.1 Defective Display and Screen Quality

Test Condition: Observed TFT-LCD monitor from front during operation with the following conditions

Driving Signal Raster Patter (RGB, white, black)
Signal condition [Data]: 3Fh, 2Ah, 00h (3steps)

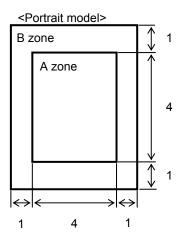
Observation distance 30 cm
Illuminance 200 to 350 lx
Backlight IL=6.0mA

De	efect item	Defect content		Criteria	
	Line defect	Black, white or color	line, 3 or more neighboring defective dots	Not exists	
>		Uneven brightness	on dot-by-dot base due to defective	Refer to table 1	
Quality		TFT or CF, or dust is	s counted as dot defect		
g		(brighter dot, darker	dot)		
lay	Dot defect	High bright dot: Visil	ole through 2% ND filter at [Data]=00h		
Display		Low bright dot: Visil	ole through 5% ND filter at [Data]=00h		
		Dark dot: Appear da	rk through white display at [Data]=2Ah		
		Inisible through 5%	ND filter at [Data]=00h	ignored	
	Dirt	Uneven brightness (	white stain, black stain etc)	Invisible through 1% ND filter	
>		Point-like	0.25mm< φ	N=0	
Quality	F			0.20mm< φ ≦0.25mm	N≦2
g	Foreign particle		φ ≦0.20mm	Ignored	
en	particic	Liner	3.0mm <length 0.08mm<width<="" and="" td=""><td>N=0</td></length>	N=0	
Screen			length≦3.0mm or width≦0.08mm	Ignored	
0	Others			Use boundary sample	
	Outers			for judgment when necessary	

 $\phi(mm)$ : Average diameter = (major axis + minor axis)/2 Permissible number: N

#### Table 1

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria		
Α	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more		
В	2	4	4	5	Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more		
Total	2	4	4	5			



Division of A and B areas

B area: Active area

Dimensional ratio between A and B areas: 1: 4: 1 (Refer to the left figure)

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# 14.2 Screen and Other Appearance

Testing conditions

Observation distance 30cm

Illuminance 1200~2000 lx

	Item	Criteria	Remark
Polarizer	Flaw Stain Bubble Dust Dent	Ignore invisible defect when the backlight is on.	Applicable area: Active area only (Refer to the section 3.2 "Outward form")
S-ca	se	No functional defect occurs	
FPC cable		No functional defect occurs	

Item	Appearance	Criteria
Glass Chipping	Corner area	Unit: mm $ \begin{array}{c} X \! \leq \! 3 \\ Y \! \leq \! 3 \\ Z \! \leq \! t \qquad \text{(t:glass thickness)} \\ X,Y \! \leq \! 0.5 \text{ is ignored.} \end{array} $
	Others t	Unit: mm $ X \leqq 5 \\ Y \leqq 1 \\ Z \leqq t  \text{(t:glass thickness)} \\ X,Y \leqq 0.5 \text{ is ignored.} $
	Progressive crack	None

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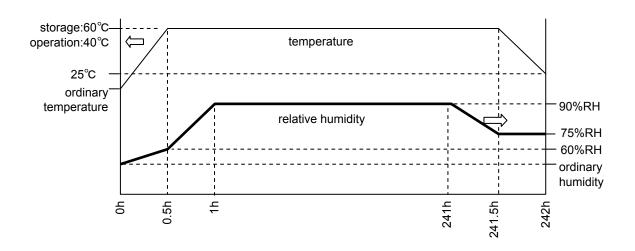
15. Reliability Test

15	. Reli	ability Test			
		Test item	Test condition	number of failures /number of examinations	
ı		High temperature storage	Ta=80° C 240hr	0 / 3	
		Low temperature storage	Ta=-30° C 240hr	0/3	
	Durability test	High temperature & high humidity storage	Ta=60° C, RH=90% 240hr non condensing %	0/3	
	<u>≅</u>	High temperature operation	non condensing   Tp=70° C   240hr	0/3	
	abi	Low temperature operation	Tp=-20° C 240hr	0/3	
	Dur	Low temperature operation	Tp=40°C, RH=90% 240hr	0/3	
	_	High temp & humid operation	non condensing ×	073	
		Thermal shock storage	-30←→80° C(30min/30min) 100 cycles	0/3	
,	ıl test	Electrostatic discharge test (Non operation)	Confirms to EIAJ ED-4701/300 C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals.	0/3	
3/	Mechanical environmental test	Surface discharge test (Non operation)	C=250pF, R=100Ω, V=±8kV Each 5 times of discharge in both polarities on the center of screen with the case grounded.	0/3	
	al env	Vibration test	Total amplitude 1.5mm, f=10 ~55Hz, X,Y,Z directions for each 2 hours	0/3	
	Mechanic	Impact test	Use ORTUS TECHNOLOGY original jig (see next page)and make an impact with peak acceleration of 1000m/s2 for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS C 60068-2-27-2011.	0/3	
	Packing test	Packing vibration-proof test	Acceleration of 19.6m/s <sup>2</sup> with frequency of		
	Pack	Packing drop test	Drop from 75cm high. 1 time to each 6 surfaces, 3 edges, 1 corner	0 / 1 Packing	

Note:Ta=ambient temperature

Tp=Panel temperature

% The profile of high temperature/humidity storage and High Temperature/humidity operation (Pure water of over 10M $\Omega$ ·cm shall be used.)



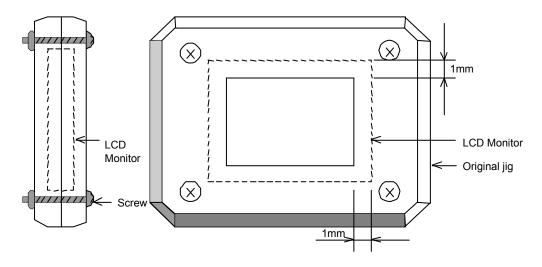
## SPECIFICATIONS № 13TLM054

Table2.Reliability Criteria

The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

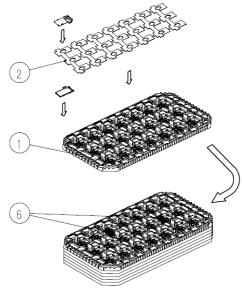
item	Standard	Remarks
Display quality	No visible abnormality shall be seen.	
Contrast ratio	40 or more	Backlight ON

# ORTUS TECHNOLOGY Original Jig



carton.

#### 16. Packing Specifications



display side facing upward,and foam-sheet is put on products.(21 pieces/1 step) Each product is to be placed on the FORM SHEET with the LCD display surface facing downward.(42 pieces/trays)

Step1. Each product is to be placed in one of the cut-outs of the tray with it's the LCD

- Step 2. Each tray filled with products is to be piled up in stack of 5.

  One empty tray is to be put on the top of stack of 5 trays.
- Step 3. 2 packs of moisture absobers are to be placed on the top tray as shown in the drawing.

  Put piled trays into a sealing bag.
- Step 4. Vacuum and seal the bag with the vacuum sealing machine.
- Step 5. The pilled trays are to be wrapped with a bubble cushioning sheet, and to be fixed with adhesive tape.
- Step 6. A corrugated board is to be placed in the bottom of an outer carton.

  The wrapped trays are to be put on the corrugated board in the outer carton.

  Another corrugated board is to be placed on the top of the inserted carton box.
- Step 7. The outer carton is to be sealed in H-shape with packing tape as shown in the drawing.

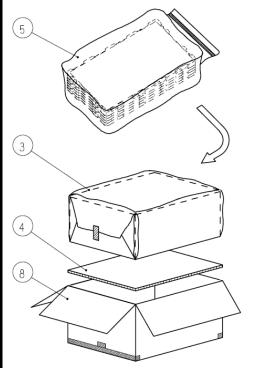
  The model number, quantity of products, and shipping date are to be printed on

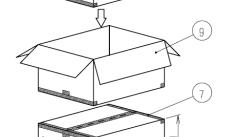
the 2 opposite side of the outer carton with black ink.

If necessary, shipping labels or impression markings are to be put on the outer

- Step 8. The outer carton is to be inserted into a extra outer carton with same direction. The extra outer carton needs to sealed with in H-shape with packing tape as shown in the drawing.
- Step 9. The model number, quantity of products, and shipping date are to be printed on the 2 opposite sides of the extra outer carton with black ink.

  If necessary, shipping labels or impression markings are to be put on the extra outer carton.





Remark: The return of packing materials is not required.

		Packing item name	Specs., Material
	1	Tray	A-PET(Antistatic)
	2	Foam sheet	Antistatic Polyethylene
ĺ	3	B sheet A	Antistatic air babble sheet
	4	Inner board	Corrugated cardboard
ĺ	⑤	Sealing bag	
	6	Drier	Moisture absorber
	7	Packing tape	
ĺ	8	Outer carton	Corrugated cardboard
	9	Extra outer carton	Corrugated cardboard

Dimension of outre outer or				
Dimension of extra outer carton				
D : Approx.	337mm			
W : Approx.	618mm			
H : Approx.	179mm			
Quantity of products packed in one carton:	210			
Gross weight : Approx.	5.0kg			

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17. Handling Instruction

17.1 Cautions for Handling LCD panels



#### Caution

- (1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.
- (2) If the glass breaks, do not touch it with bare hands.
  (Fragment of broken glass may stick you or you cut yourself on it.
- (3) If you get injured, receive adequate first aid and consult a medial doctor.
- (4) Do not let liquid crystal get into your mouth.
  (If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.
- (5) If liquid crystal adheres, rinse it out thoroughly.
  (If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.
- (6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.
- (7) Do not connect or disconnect this product while its application products is powered on.
- (8) Do not attempt to disassemble or modify this product as it is precision component.
- (9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please. Please insulate it with the insulating tape etc. if necessary. The defective operation is caused, and there is a possibility to generation of heat and the ignition.
- (10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated. We recommend you to add excess current protection circuit to power supply.
- (11) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed. Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors. Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.



Caution

This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.

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17.2 Precautions for Handling

 Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.
 Do not touch the surface of the monitor as it is easily scratched.

- Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge.
  - Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.
- Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.
- 4) Do not use or storage the TFT monitors at high temperature and high humidity environment. Particularly, never use or storage the TFT monitors at a location where condensation builds up.
- 5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.
- Do not stain or damage the contacts of the FPC cable .
   FPC cable needs to be inserted until it can reach to the end of connector slot.
   During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.
   Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.
- 7) The FPC cable is a design very weak to the bend and the pull as it is fixed with the tape. Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.
- 8) Peel off the protective film on the TFT monitors during mounting process. Refer to the section 17.5 on how to peel off the protective film. We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.
- 9) Please make it to the structure to suppress surroundings of the front polarizer for the display irregularity prevention.

#### 17.3 Precautions for Operation

- Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failures.
- In case of powering up or powering off this LCD module, be sure to comply the sequence as instructed in this specification.
- 3) Do not plug in or out the FPC cable while power supply is switch on. Plug the FPC cable in and out while power supply is switched off.
- 4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.
- 5) Do not display a fixed image on the screen for a long time. Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time. Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

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## B 17.4 Storage Condition for Shipping Cartons

Storage environment

0 to 40  $^{\circ}\text{C}$  Temperature Humidity 60%RH or less

No-condensing occurs under low temperature with high humidity condition.

· Atmosphere No poisonous gas that can erode electronic components and/or

wiring materials should be detected.

· Time period

To prevent damages caused by static electricity, anti-static precautionary measures · Unpacking

(e.g. earthing, anti-static mat) should be implemented.

· Maximum piling up 7 cartons

\*Conditions to storage after unpacking

#### Storage environment

· Temperature 0 to 40°C Humidity 60%RH or less

No-condensing occurs under low temperature with high humidity condition.

 Atmosphere No poisonous gas that can erode electronic components and/or

wiring materials should be detected.

· Time period 1 year (Shelf life)

Others Keep/ store away from direct sunlight

Storage goods on original tray made by ORTUS.



#### B\ 17.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

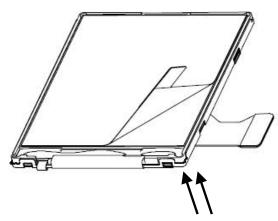
#### A) Work Environment

- a) Humidity: 50 to 70 %RH, Temperature15 to 27 °C
- b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps. Anti-static treatment should be implemented to work area's floor.
- c) Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

#### B) Work Method

The following procedures should taken to prevent the driver ICs from charging and discharging.

- a) Use an electrostatic neutralization blower to blow air on the TFT monitors to its lower right when FPC is placed at the right. Optimize direction of the blowing air and the distance between the TFT monitors and the electrostatic neutralization blower.
- b) Put an adhesive tape (Scotch tape, etc) at the lower right corner area of the protective film to prevent scratch on surface of TFT monitors.
- c) Peel off the adhesive tape slowly (spending more than 2 secs to complete) by pulling it to opposite direction.



Direction of blowing air (Optimize air direction and the distance)

#### 17.6 Warranty

ORTUS is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year.

Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.

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#### **APPENDIX**

Reference Method for Measuring Optical Characteristics and Performance



B 1. Measurement Condition (Backlight ON)

Measuring instruments: CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS),

EZcontrast160D (ELDIM)

Driving condition: Refer to the section "Optical Characteristics"

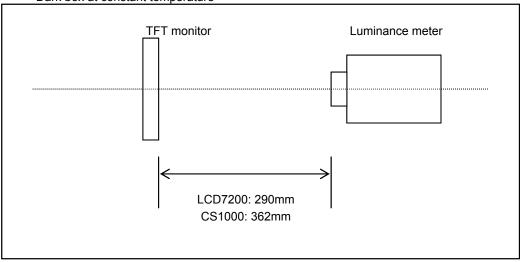
Measured temperature: 25°C unless specified

Measurement system: See the chart below. The luminance meter is placed on the normal

line of measurement system.

Measurement point: At the center of the screen unless otherwise specified

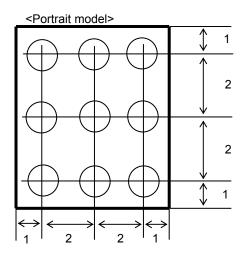
Dark box at constant temperature



Measurement is made after 30 minutes of lighting of the backlight.

Measurement point: At the center point of the screen

Brightness distribution: 9 points shown in the following drawing.



Dimensional ratio of active area

Backlight IL=6.0mA

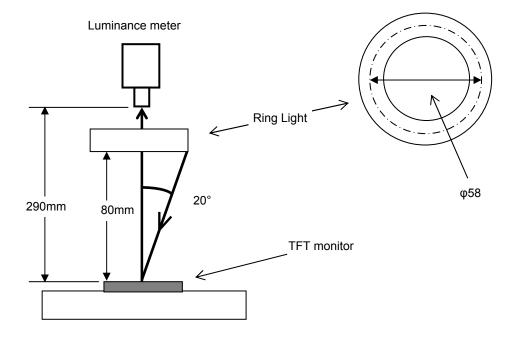


B\ Measurement Condition (Contrast ratio Backlight OFF only)

Measuring instruments: LCD7200(OTSUKA ELECTRONICS),Ring Light(40,000 lx,φ58)

Driving condition: Refer to the section "Optical Characteristics"

Measured temperature: 25°C unless specified
Measurement system: See the chart below.
Measurement point: At the center of the screen.



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	Issue: Nov. 7, 2				
<b>B</b> \ 2	2. Test N	Method			
	Notice	Item	Test method	Measuring instrument	Remark
	1	Response time	Measure output signal waveform by the luminance meter when raster of window pattern is changed from white to black and from black to white.  Black White Black	LCD7200	Black display [Data]=00h White display [Data]=3Fh TON Rise time
			White brightness  100%  90%  10%  0%  Black brightness  TON  TOFF		TOFF Fall time
_	2	Contrast ratio	Measure maximum luminance Y1([Data]=3Fh) and minimum luminance Y2([Data]=00h) at the center of the screen by displaying raster or window pattern.  Then calculate the ratio between these two values.  Contrast ratio = Y1/Y2  Diameter of measuring point: 8mmφ(CS1000)	CS1000 LCD7200	Backlight ON Backlight OFF
	3	Viewing angle Horizontalθ Verticalφ	Diameter of measuring point: 3mmφ(LCD7200)  Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is 10.	EZcontrast160D	
	4	White chromaticity	Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = 3Fh  Color matching function: 2°view	CS1000	
	5	Burn-in	Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=3Fh/00h ).		At optimized VCOMDC
	6	Center brightness	Measure the brightness at the center of the screen.	CS1000	
	7	Driabtaca	(Drighton on distribution) = 100 v D/A 0/	CC4000	

(Brightness distribution) = 100 x B/A %

A : max. brightness of the 9 points B : min. brightness of the 9 points

Brightness distribution CS1000



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